

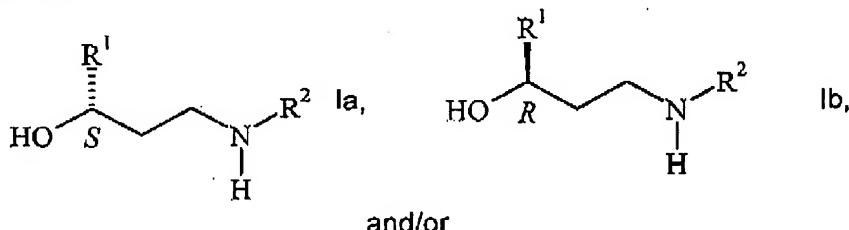
JAN 03 2011

Amendments To The Claims

This Listing Of Claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

**Claim 1 (Previously Presented):** A process for the preparation of an salt of a carboxylic acid with an aminoalcohol of formula:



wherein R<sup>1</sup> is selected from the group consisting of 2-thienyl, 2-furanyl, phenyl, 2-thienyl substituted with at least one halogen and/or at least one C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkoxy, 2-furanyl substituted with at least one halogen and/or at least one C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkoxy, and phenyl substituted with at least one halogen and/or at least one C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkoxy, and wherein R<sup>2</sup> is selected from the group consisting of C<sub>1-4</sub>-alkyl, phenyl, C<sub>1-4</sub>-alkyl substituted with at least one halogen and/or at least one C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkoxy, and phenyl substituted with at least one halogen and/or at least one C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkoxy,

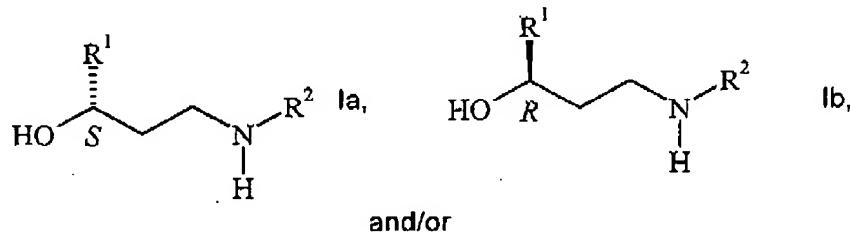
comprising asymmetrically hydrogenating a salt of a carboxylic acid with an aminoketone of formula:



wherein R<sup>1</sup> and R<sup>2</sup> are as defined above,

in the presence of a catalytic amount of a catalyst comprising a transition metal complex of a diphosphine ligand.

**Claim 2 (Currently Amended): A process comprising preparing a salt of a carboxylic acid with an aminoalcohol of formula:**



wherein R<sup>1</sup> is selected from the group consisting of 2-thienyl, 2-furanyl, phenyl, 2-thienyl substituted with at least one halogen and/or at least one C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkoxy, 2-furanyl substituted with at least one halogen and/or at least one C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkoxy, and phenyl substituted with at least one halogen and/or at least one C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkoxy, and wherein R<sup>2</sup> is selected from the group consisting of C<sub>1-4</sub>-alkyl, phenyl, C<sub>1-4</sub>-alkyl substituted with at least one halogen and/or at least one C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkoxy, and phenyl substituted with at least one halogen and/or at least one C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkoxy,  
 by asymmetrically hydrogenating a salt of a carboxylic acid, wherein the carboxylic acid is selected from the group consisting of substituted alkaneic C<sub>1-18</sub>-alkanoic acids, substituted monocyclic aromatic acids and substituted bicyclic acids, with an aminoketone of formula:



wherein R<sup>1</sup> and R<sup>2</sup> are as defined above,

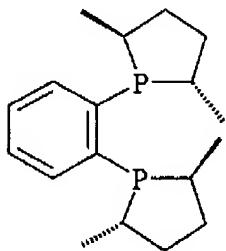
in the presence of a catalytic amount of a catalyst comprising a transition metal complex of a diphosphine ligand[[.]], the carboxylic acid is selected from the group consisting of optionally substituted C<sub>1-18</sub>-alkanoic acids and optionally substituted mono- and bicyclic aromatic acids.

Claim 3 (Previously Presented): The process of claim 2, wherein R<sup>1</sup> is 2-thienyl, optionally substituted with one or more halogen atoms, and R<sup>2</sup> is methyl or ethyl.

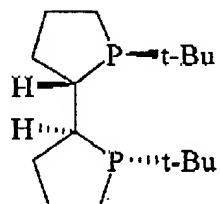
Claim 4 (Previously Presented): The process of claim 3, wherein the compound of formula II is selected from the group consisting of (S)-(-)-3-N-methylamino-1-(2-thienyl)-1-propanol, (S)-(-)-3-N-methyl-amino-1-(3-chloro-2-thienyl)-1-propanol, (R)-(+)-3-N-methylamino-1-(2-thienyl)-1-propanol and (R)-(+)-3-N-methylamino-1-(3-chloro-2-thienyl)-1-propanol.

Claim 5 (Previously Presented): The process of claim 4, wherein the transition metal is selected from the group consisting of rhodium, ruthenium or iridium.

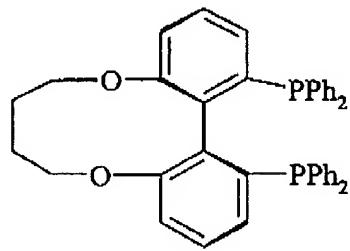
Claim 6 (Previously Presented): The process of claim 7, wherein the diphosphine ligand is selected from the group consisting of:



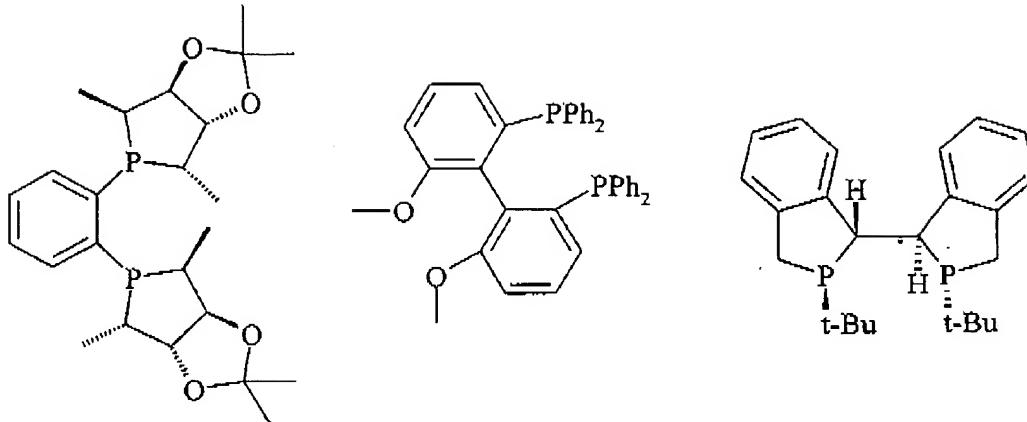
(S,S)-"Me-DuPhos",



(R,R,S,S)-"TangPhos",



(S)-"C4-TunePhos",



(S,S,S,S)-"Me-KetalPhos", (S) and (R)-"MeO-BiPhep", and "(R<sub>P</sub>,R<sub>P</sub>,S<sub>C</sub>,S<sub>C</sub>)-DuanPhos".

**Claim 7 (Previously Presented):** The process of claim 6, wherein the compound of formulae Ia and/or Ib is obtained from its corresponding salt with a carboxylic acid by hydrolysis in the presence of an alkali metal hydroxide or an alkaline earth hydroxide.

**Claim 8 (Cancelled).**

**Claim 9 (Cancelled).**

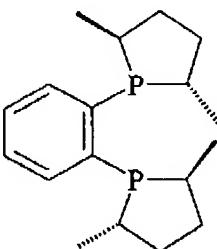
**Claim 10 (Cancelled).**

**Claim 11 (Previously Presented):** The process of claim 1, wherein the transitional metal complex of a diphosphine ligand is a transitional metal complex of an arylidiphosphine ligand or a biarylidiphosphine ligand.

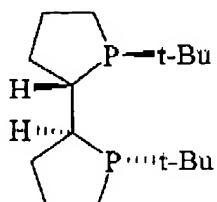
**Claim 12 (Previously Presented):** The process of claim 1, wherein R<sup>1</sup> is 2-thienyl, optionally substituted with one or more halogen atoms, and R<sup>2</sup> is methyl or ethyl.

**Claim 13 (Previously Presented):** The process of claim 1, wherein the transition metal is rhodium.

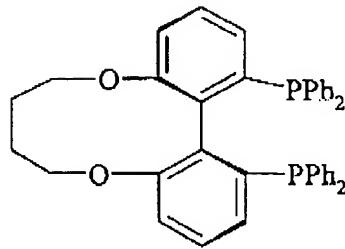
**Claim 14 (Previously Presented):** The process of claim 1, wherein the diphosphine ligand is selected from the group consisting of:



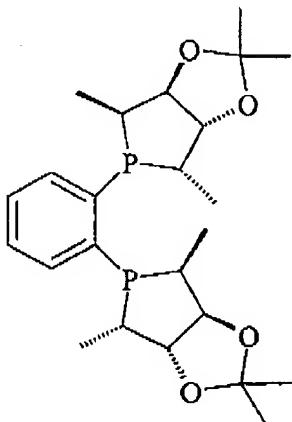
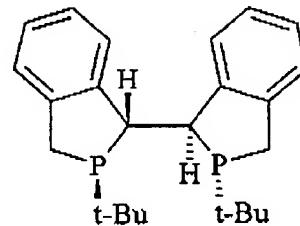
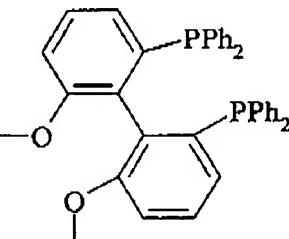
(S,S)-"Me-DuPhos",



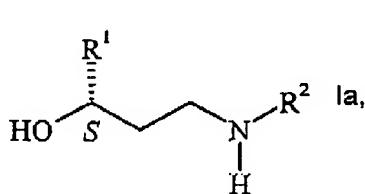
(R,R,S,S)-"TangPhos",



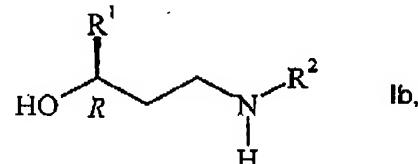
(S)-"C4-TunePhos",

(S,S,S,S)-"Me-KetalPhos", (S) and (R)-"MeO-BiPhep", and "(R<sub>P</sub>,R<sub>P</sub>,S<sub>C</sub>,S<sub>C</sub>)-DuanPhos".

**Claim 15 (Previously Presented):** A process for the preparation of an salt of a carboxylic acid with an aminoalcohol of formula:



and/or

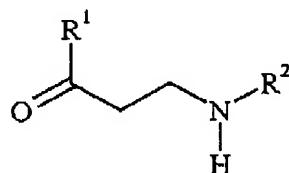


wherein R<sup>1</sup> is selected from the group consisting of 2-thienyl, 2-furanyl, phenyl, 2-thienyl substituted with at least one halogen and/or at least one C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkoxy, 2-furanyl substituted with at least one halogen and/or at least one

C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkoxy, and phenyl substituted with at least one halogen and/or at least one C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkoxy, and wherein R<sup>2</sup> is selected from the group consisting of C<sub>1-4</sub>-alkyl, phenyl, C<sub>1-4</sub>-alkyl substituted with at least one halogen and/or at least one C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkoxy, and phenyl substituted with at least one halogen and/or at least one C<sub>1-4</sub>-alkyl or C<sub>1-4</sub>-alkoxy,

comprising:

(i) asymmetrically hydrogenating a salt of a carboxylic acid with an aminoketone of formula:



wherein R<sup>1</sup> and R<sup>2</sup> are as defined above,  
in the presence of a catalytic amount of a catalyst comprising a transition metal complex of a diphosphine ligand; and

(ii) obtaining a compound of formulae Ia and/or Ib from its corresponding salt with a carboxylic acid by hydrolysis of said corresponding salt in the presence of an alkali metal hydroxide or an alkaline earth hydroxide.

**Claim 16 (Previously Presented):** The process of claim 2, wherein the substituted C<sub>1-16</sub>-alkanoic acid is substituted with at least one C<sub>1-6</sub>-alkyl, C<sub>1-6</sub>-alkoxy, aryl, amino, protected carbonyl, halogen, hydroxyl or further carboxylic.

**Claim 17 (Previously Presented):** The process of claim 2, wherein the substituted monocyclic aromatic acid is substituted with at least one member selected from the group consisting of C<sub>1-6</sub>-alkyl, C<sub>1-6</sub>-alkoxy, halogen and hydroxyl.

**Claim 18 (Previously Presented):** The process of Claim 2, wherein the substituted bicyclic aromatic acid is substituted with at least one member selected from the group

consisting of C<sub>1-6</sub>-alkyl, C<sub>1-6</sub>-alkoxy, halogen and hydroxyl.

Claim 19 (Cancelled).

Claim 20 (Previously Presented): The process of claim 1, wherein the carboxylic acid is a monocarboxylic acid.